VISTA<sup>®</sup> SHINGLES

VISTA<sup>®</sup> SHINGLES VISTA<sup>®</sup> AR SHINGLES



Vista® is an architectural shingle line fortified with sustainable NEX® polymer modified asphalt technology for enhanced granule adhesion and extreme weather protection, including Class 3 impact resistance. This product line offers optional security against algae staining.



Malarkey Roofing Products® offers a family of shingle products designed with a goal of sustainability in focus through each step of the product's life cycle. From a shingle's manufacture to the end of its service life, Malarkey shingles are created for superior performance, reliability, and limited impact on the environment.

Malarkey worked with the Asphalt Roofing Manufacturers Association (ARMA) to complete Environmental Product Declarations (EPD) focused on steep and low slope roof systems.

In the roofing business since 1956, Malarkey Roofing Products® is a company perpetuated by the success and foresight of previous and current generations. With a keen ability to innovate, the company has advanced modern roofing materials by engineering solutions to common roof problems. Today, Malarkey is dedicated to keeping its roofing materials out of the waste stream and preserving the quality of life on our planet.





Vista® Shingles



According to ISO 14025, EN 15804 and ISO 21930:2017

EPD PROGRAM AND PROGRAM OPERATOR NAME, ADDRESS, LOGO, AND WEBSITE	UL Environment https://www.u 333 Pfingsten Road Northbrook, IL 60611 https://spot.ul	
GENERAL PROGRAM INSTRUCTIONS AND VERSION NUMBER	333 Pfingsten Road Northbrook, IL 60611 https://spot.ul General Program Instructions v.2.5 March 2020	.com
MANUFACTURER NAME AND ADDRESS	Malarkey Roofing Products, P.O. Box 17217, Portland, OR 97217	
DECLARATION NUMBER	4790050198.102.1	
DECLARED PRODUCT & FUNCTIONAL UNIT OR DECLARED UNIT	100 square meters of installed shingles	
REFERENCE PCR AND VERSION NUMBER	Product Category Rule (PCR) Guidance for Building-Related Products and Services Part Asphalt Shingles, Built-up Asphalt membrance Roofing and Modified Bituminous Membra Roofing EPD Requirements	
DESCRIPTION OF PRODUCT APPLICATION/USE	Steep-slope weatherproofing of roofs	
PRODUCT RSL DESCRIPTION (IF APPL.)	30 years	
MARKETS OF APPLICABILITY	North America	
DATE OF ISSUE	December 23, 2021	
PERIOD OF VALIDITY	5 Years	
EPD TYPE	Product-Specific	
RANGE OF DATASET VARIABILITY	n/a	
EPD SCOPE	Cradle to grave	
YEAR(S) OF REPORTED PRIMARY DATA	2019	
LCA SOFTWARE & VERSION NUMBER	GaBi v8.7.1.30	
LCI DATABASE(S) & VERSION NUMBER	GaBi Database Schema v8007 Content Version 2021.2	
LCIA METHODOLOGY & VERSION NUMBER	TRACI 2.1; CML 4.2	
	UI Environment	

The PCR review was conducted by:

This life cycle assessment was conducted in accordance with ISO 14044 and the reference PCR by:

This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:

**UL Environment** 

PCR Review Panel

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Cooper McCollum, UL Environment

Sustainable Solutions Corporation

James Mellentine, Thrive ESG,

#### LIMITATIONS

Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc.

Accuracy of Results: EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact.

<u>Comparability</u>: EPDs from different programs may not be comparable. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible". Example of variations: Different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.



Vista® Shingles



# 1. Product Definition and Information

# 1.1. Description of Company/Organization

In the roofing business since 1956, Malarkey Roofing Products® is a company perpetuated by the success and foresight of previous and current generations. With a keen ability to innovate, the company has advanced modern roofing materials by engineering solutions to common roof problems. Today, Malarkey is dedicated to keeping its roofing materials out of the waste stream and preserving the quality of life on our planet.

Malarkey manufactures asphalt shingles in three different facilities including: Portland, OR; Southgate, CA; and Oklahoma City, OK. All three of Malarkey's asphalt roofing facilities have achieved the Waste Diversion from Landfill certification from GreenCircle Certified, LLC, demonstrating responsible management of end-of-life materials. GreenCircle provides third-party certification of sustainability claims through a rigorous scientific evaluation based on internationally recognized standards and guidelines.

# **1.2. Product Description**

#### Vista<sup>®</sup> Shingle Line



Vista<sup>®</sup> is an architectural shingle line fortified with sustainable NEX<sup>®</sup> polymer modified asphalt technology for enhanced granule adhesion and extreme weather protection, including Class 3 impact resistance.

Product Identification: 251, 261

Product Specification: ASTM D3018 Type I, ASTM D3462, CSA A123.5

Manufacturing Location: Portland, OR and Southgate, CA

Figure 1 - Vista Shingles



# Vista<sup>®</sup> AR Shingle Line

Vista® is an architectural shingle line fortified with sustainable NEX® polymer modified asphalt technology for enhanced granule adhesion and extreme weather protection, including Class 3 impact resistance. This product line offers optional security against algae staining.

Product Identification: 252, 262

Product Specification: ASTM D3018 Type I, ASTM D3462, CSA A123.5

Manufacturing Location: Portland, OR and Oklahoma City, OK

Figure 2 – Vista AR Shingles

# **1.3. Product Average**

A weighted average based on production amounts from October 2018 through September 2019 was conducted to obtain the product averaged life cycle inventory and life cycle impact assessment.





Vista® Shingles



According to ISO 14025, EN 15804 and ISO 21930:2017

# 1.4. Application

Steep-slope roofing systems are installed on roofs with slope equal to or greater than 2:12. Steep-slope roofing systems are primarily used to protect residential and light commercial construction from the weather. Asphalt shingle roofing systems provide protection against wind, rain, snow, and extreme temperatures. Additionally, Vista® offers solar reflectance to aid in the cooling of residential and commercial buildings.

# **1.5. Material Composition**

The raw material composition of the Vista® product line can be found in the table below. The amounts of each of the raw material inputs listed correspond to the declared unit amount. These are production-weighted amounts, which have been averaged across the three facilities modeled in this LCA.

PRODUCT	VISTA® SHINGLES	<b>Vista®</b> AR
Asphalt	10%-30%	10%-30%
Recycled Rubber	0%-5%	0%-5%
Styrene Butadiene Styrene	0%-5%	0%-5%
Fiberglass Mat	0%-5%	0%-5%
Granules	30%-40%	30%-40%
Limestone	30%-40%	30%-40%
Sand	5%-15%	5%-15%
Others	0.5%-5%	0.5%-5%

#### Table 1 - Raw Material Composition of Vista® product line (100 m<sup>2</sup>)

# **1.6. Technical Requirements**

The appropriate ASTM and CSA product specifications are provided below for each of the products modeled in this LCA.

Table 2 - Technical Data						
PRODUCT	CT SPECIFICATIONS					
Vista® Shingles	Vista meets the requirements of UL 2218 Class 4 Impact Resistance, ASTM D 3018 Type 1, ASTM D3161 Class F, ASTM E 108 Class 'A', Meets CSA A 123.5, and Texas Department of Insurance Class 4 impact resistance. It is listed with ITS/Warnock-Hersey and carries ICC Approval - ESR 3150					
Vista® AR	Vista AR meets the requirements of ASTM D3018 Type I, ASTM D3161 Class F, ASTM D3462, ASTM D7158 Class H, ASTM E108 Class A, and CSA A123.5.ICC Evaluation Report ESR 3150 Warnock-Hersey listed.					

# 1.7. Properties of Declared Product as Delivered

The product(s) declared in this document comply the standards listed in Table 2. For more information, the final evaluation report/certification/registration is available at malarkeyroofing.com





Vista® Shingles

# 2. Methodological Framework

# 2.1. Functional Unit

The functional unit for this study is 100 square meters of constructed (i.e. installed) shingles. No underlayment or other roofing system products are included within this scope. A reference service life of 30 years is assumed for the shingles; the life of the building is assumed to be 75 years. Fasteners are included in the installation stage of this study.

**Table 3 - Functional Unit Properties** 

NAME	VISTA	VISTA AR	Unit			
Functional Unit	100	100	m²			
Mass	1,210	1,200	kg			
Thickness to achieve Functional Unit	5.6	5.6	mm			

## 2.2. System Boundary

This EPD covers the full cradle-to-grave life-cycle stages of the Vista® product line. This EPD encompasses raw material extraction and processing, product manufacturing and installation, use, and material disposal. Transportation between stages is accounted for, including raw material transportation to the manufacturing facility, finished product transportation to the construction site, and transport of the roof system at the end-of-life to the landfill. Use, maintenance, repair, replacement, and refurbishment are also included in this evaluation. In addition, production, manufacture and construction of manufacturing equipment and infrastructure, repair and maintenance of the production system, energy and water use related to company management and sales, delivery vehicles and laboratory equipment, and maintenance and operation of support equipment are all outside of the scope of this study. As an adaptation of the PCR, Table 4 below indicates the particular life-cycle stages and individual modules included within the system boundaries of the underlying LCA study. For each of the life-cycle stages, the individual modules that have been included are indicated with an X.

Prod	uct St	age		ruction age		Us	se Sta	ge		En	d-of-L	ife Sta	age
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	C1	C2	C3	C4
Raw materials supply	Transport	Manufacturing	Transport	Installation	Use	Maintenance	Repair	Replacement	Refurbishment	De-construction	Transport	Waste processing	Disposal
х	Х	Х	х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

#### Table 4 - Life-cycle Stages and Modules Included in the System Boundaries

Capital goods and infrastructure flows have been excluded from the unit processes used to model the LCIA, as these goods do not significantly impact the LCA.

2.3. Production Specific Calculations of Use Phase (Modules B1-B7)

Minimal maintenance is required during the product's service life. The product typically lasts 30 years, at which time replacement of the shingle is required.





EN 15804 and ISO 21930:2017



Vista® Shingles



These products utilize  $3M^{TM}$  Smog-Reducing Granules that harness sunlight to photocatalytically convert smog (NO, NO<sub>2</sub>) into water-soluble ions (NO<sub>3</sub>), actively reducing air pollution. An analysis was conducted showing the benefits of these granules that are integrated into the product line under life cycle stage B1.

#### 2.4. Reference Service Life and Estimated Building Service Life

The estimated service life of the Vista® shingles product line is 30 years. The service life of a product may depend on the environmental conditions where the product is being used, and in particular the service temperature. The building service life is assumed to be 75 years; therefore, 1.5 product replacements are included.

## 2.5. Allocation

As these products are manufactured at multiple facilities, mass allocation was conducted to allocate each input and output that contributes to the environmental burden. A weighted average between facilities based on production quantities was calculated for the overall product average.

Whenever allocation was necessary, the method chosen was based upon the nature and purpose of the process. Allocation calculations that were made are consistent with the data quality and availability as well as the allocation method used. The physical relationship between flows (mass) was used to conduct allocation when system expansion was not possible.

# 2.6. Cut-off Rules

The cut-off criteria used in the underlying LCA, the results of which are declared in this EPD, follow the guidelines set forth in the PCR and have been reproduced as follows:

- Mass: If a flow is less than 1% of the cumulative mass of the model flows, it may be excluded, provided its environmental relevance is minor.
- Energy: If a flow is less than 1% of the cumulative energy of the system model, it may be excluded, provided its environmental relevance is minor.
- Environmental relevance: Material and energy flows known to have the potential to cause significant emissions into air, water, or soil related to the environmental indicators of these PCR shall be included even if such flows meet the above criteria for Mass and Energy.
- At least 95% of the energy usage and mass flow shall be included and the life-cycle impact data shall contain at least 95% of all elementary flows that contribute to each of the declared category indicators.
- A list of hazardous and toxic materials and substances shall be included in the inventory and the cutoff rules do not apply to such substances.

Following the cut-off criteria listed above, the energy required to install the fasteners onto the roofing shingle has been excluded as the overall electrical consumption of a nail gun is much less than the energy required to produce the materials. All reported data were incorporated and modeled using best available LCI data.





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#### 2.7. Data Sources

The following data sources were used to develop the LCIA from the inventory data collected.

Table 5 - Data Sources					
Product	DATABASE				
Asphalt	GaBi v2021.2				
Recycled Rubber	GaBi v2021.2 and Cut-Off Methodology				
Styrene Butadiene Styrene	GaBi v2021.2				
Fiberglass Mat	GaBi v2021.2				
Granules	GaBi v2021.2				
Limestone	GaBi v2021.2				
Sand	GaBi v2021.2				
Others	GaBi v2021.2				
Electricity	GaBi v2021.2				
Natural Gas	GaBi v2021.2				
Waste	GaBi v2021.2				

#### 2.8. Data Quality

As the relevant foreground data is primary data or modeled based on primary information sources of the owner of the technology, no better precision is reachable within this product. Seasonal variations and variations across different manufacturers were balanced out by using yearly averages and weighted averages. All primary data were collected with the same level of detail, while all background data were sourced from GaBi 2021 databases. Allocation and other methodological choices were made consistently throughout the model.

#### 2.9. Period Under Review

The period under review spans from October 2018 to September 2019.

# 2.10. Comparability and Benchmarking

EPDs from different programs may not be comparable. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible. Example of variations: Different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.

## 2.11. Estimates and Assumptions

For recycled content, the cut-off recycling methodology was utilized. Installation scrap rates of 5% were assumed, although this can vary at each job site. The lifetime was determined by detailed surveys of installed shingles.





According to ISO 14025, EN 15804 and ISO 21930:2017



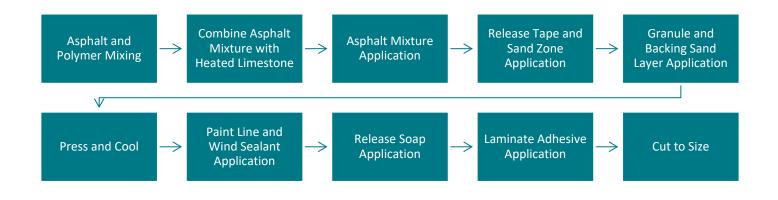
Vista® Shingles



# 3. Technical Information and Scenarios

# 3.1. Manufacturing

Figure 2 below shows the manufacturing process for asphalt shingles. Materials such as asphalt, sand, limestone, polymers, and fiberglass mats are transported to the production facility where the raw materials are staged. Then, asphalt and polymers are mixed and undergo limestone heating. The fiberglass mats are put into place so that the asphalt mixture can be applied to each mat followed by an application of sand and granule. The sheets are then pressed and cooled with water. The paint line and wind sealant are then applied to the cooled shingles along with release soap. The shingles then get patterns cut into their webs followed by an application of laminate adhesive. The webs then have to be realigned and pressed before the shingles can be cut. The shingle bundles are then stacked and packed for distribution.



# Figure 3 – Shingle production diagram

# 3.2. Packaging

The packaging materials include wood pallets, plastic strapping, and plastic wrap. Upon arrival at the construction site, packaging materials are discarded. These materials were assumed to be landfilled.

# 3.3. Transportation

The following table details the transportation of the product to the building site.









According to ISO 14025, EN 15804 and ISO 21930:2017

#### Table 6 - Transport to the building site (A4)

NAME	VISTA®	VISTA <sup>®</sup> AR	Unit
Fuel type	Diesel	Diesel	-
Liters of fuel	36.2	36.2	l/100km
Vehicle type	Tractor Trailer	Tractor Trailer	-
Transport distance by truck	388	482	km
Transport distance by rail	11	10	km
Transport distance by ocean	350	-	km
Capacity utilization (including empty runs, mass based	90%	90%	%
Gross density of products transported	2140	2140	kg/m <sup>3</sup>
Capacity utilization volume factor (factor: =1 or <1 or $\ge$ 1 for compressed or nested packaging products)	1	1	-

# **3.4. Product Installation**

Shingles are installed with nails starting from the eave edge to the ridge of the roof. For this EPD, the only product being observed are the asphalt shingles. A 5% scrap rate is assumed during the installation of asphalt shingles. Additionally, packaging waste is generated and assumed to be landfilled.

# Table 7 - Installation

Nаме	VISTA®	VISTA <sup>®</sup> AR	Unit			
Ancillary materials	1.85E-01	1.84E+00	kg			
Net freshwater consumption specified by water source and fate	-	-	m <sup>3</sup>			
Other resources	-	-	kg			
Electricity consumption	-	-	kWh			
Other energy carriers	-	-	MJ			
Product loss per functional unit	6.0E+01	6.0E+01	kg			
Waste materials at the construction site before waste processing, generated by product installation	6.1E+01	6.2E+01	kg			
Output materials resulting from on-site waste processing	Construction & Demolition Waste: 6.0E+01 Packaging: 1.9E-01	Construction & Demolition Waste: 6.0E+01 Packaging: 1.8E-01	kg			
Biogenic carbon contained in packaging	9.2E-02	9.1E-01	kg CO <sub>2</sub>			
Direct emissions to ambient air, soil and water	-	-	kg			
VOC content	n/a	n/a	µg/m³			





Vista® Shingles



EN 15804 and ISO 21930:2017

# 3.5. Use

The following table provides information regarding the reference service life of the Vista® product lines.

Table 8 ·	Reference	Service Life
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Name	VISTA®	VISTA <sup>®</sup> AR	Unit		
RSL	30	30	years		
Declared product properties and finishes, etc.					
Design application	Please refer to the installation guides below:				
An assumed quality of work, when installed in accordance with the manufacturer's instructions	https://malarkeyroofing.com/resources/installation-guides				
Outdoor environment	Please visit https	://malarkeyroofing	g.com/ for more information.		
Indoor environment	n/a	n/a			
Use conditions	Please visit https	://malarkeyroofing	g.com/ for more information.		
Maintenance	n/a	n/a			

#### Table 9 - Replacement (B4)

NAME	VISTA®	VISTA <sup>®</sup> AR	Unit
Reference Service Life	30	30	years
Replacement cycle	1.5	1.5	Number/ ESL -1
Energy input	-	-	kWh
Net freshwater consumption	-	-	m <sup>3</sup>
Ancillary materials	3.0E-03	3.0E-03	kg
Replacement of worn parts	Asphalt shingle: 2.1E+03 per replacement	Asphalt shingle: 2.1E+03 per replacement	kg
Direct emissions to ambient air, soil and water	n/a	n/a	kg
6 Disposal			

#### 3.6. Disposal

Upon the end of the product service life, the products are removed from the building roof. Some products may be recycled at end of life, but primary data is not available to quantify the percentage, so in this study we assume the product is sent to a landfill.

#### Table 10 - End of Life

Nаме		Vista®	VISTA® AR	Unit	
Assumptions for so	cenario development	Products are manually removed from the roof and typically combined with construction and demolition waste.			
Collection	Collected separately	-	-	kg	
process	Collected with mixed construction waste	1,210	1,200	kg	
	Reuse	-	-	kg	
	Recycling	-	-	kg	
Baaayany	Landfill	1,210	1,200	kg	
Recovery	Incineration	-	-	kg	
	Incineration with energy recovery	-	-	kg	
	Energy conversion efficiency rate	-	-		
Disposal	Product or material for final deposition	Asphalt shingle: 1,210	Asphalt shingle: 1,200	kg	
Removals of bioge	enic carbon (excluding packaging)	-	-	kg CO <sub>2</sub>	





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## 3.7. Re-use Phase

While the re-use of shingles is not assumed, recycling of shingles is feasible. Shingles can be recycled, and often are used in asphalt mixes depending upon various states' requirements. Shingles also may provide energy benefit in waste-in-energy incineration facilities.

# 4. Vista Environmental Indicators Results

## 4.1. Life Cycle Impact Assessment Results

Results are reported based on characterization factors from the US EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI 2.1 impact categories). Additionally, impact categories taken from the University of Leiden (CML) methodology are reported to facilitate the use of this EPD outside of North America.

LCA results are presented per the functional unit (100 m<sup>2</sup> of asphalt shingles). Note that, at this point, the reported impact categories represent impact potentials, i.e., they are approximations of environmental impacts that could occur if the emissions would (a) follow the underlying impact pathway and (b) meet certain conditions in the receiving environment while doing so. Life Cycle Impact Assessment (LCIA) results are therefore relative expressions only and do not predict actual impacts, the exceeding of thresholds, safety margins, or risks.

TRACI v2.1 IMPACT ASSESSMENT	ACRONYM	Unit	A1-A3	A4	A5	B1	B4	C2	C4
Global Warming Potential	GWP 100	kg CO <sub>2</sub> eq	2.99E+02	8.38E+01	6.75E+00	0.00E+00	9.83E+00	8.97E+00	4.28E+02
Ozone Depletion Potential	ODP	kg CFC-11 eq	5.76E-07	3.17E-09	5.28E-15	0.00E+00	3.01E+00	3.40E-10	1.78E-13
Acidification Potential	AP	kg SO <sub>2</sub> eq	9.17E-01	5.03E-01	5.35E-02	-2.83E+00	1.65E+03	5.39E-02	3.39E+00
Eutrophication Potential	EP	kg N eq	8.42E-02	2.79E-02	2.16E-02	7.77E-01	1.68E+03	2.99E-03	1.37E+00
Photooxidant Chemical Potential	POCP	kg O₃ eq	1.24E+01	1.39E+01	1.34E-01	-1.00E+02	1.16E-06	1.48E+00	8.41E+00
Fossil Fuel Depletion	FFD	MJ surplus	9.06E+02	1.48E+02	1.65E+00	0.00E+00	1.74E+04	1.59E+01	1.04E+02

#### Table 11 – Vista North American Impact Assessment Results

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

#### Table 12 – Vista EU Impact Assessment Results

CML v4.2 IMPACT ASSESSMENT	ACRONYM	Unit	A1-A3	A4	A5	B1	B4	C2	C4
Global Warming Potential	GWP 100	$kg CO_2 eq$	3.02E+02	8.41E+01	7.42E+00	0.00E+00	1.75E+03	9.00E+00	4.70E+02
Ozone Depletion Potential	ODP	kg CFC-11 eq	4.63E-07	3.17E-09	5.28E-15	0.00E+00	9.33E-07	3.39E-10	1.78E-13
Acidification Potential	AP	$kg SO_2 eq$	8.90E-01	4.14E-01	1.82E-02	-2.02E+00	5.03E+00	4.43E-02	1.15E+00
Eutrophication Potential	EP	kg PO₄⁻³ eq	1.08E-01	7.37E-02	2.39E-02	1.21E-01	3.45E+00	7.89E-03	1.51E+00
Photooxidant Chemical Potential	POCP	kg ethene eq	9.91E-02	4.83E-02	4.47E-03	0.00E+00	8.80E-01	5.17E-03	2.83E-01
Abiotic Depletion Potential (elements)	ADPE	kg Sb-eq	1.36E-03	3.48E-08	3.66E-07	0.00E+00	2.77E-03	3.73E-09	2.30E-05
Abiotic Depletion Potential (fossil fuels)	ADPF	MJ, LHV	6.74E+03	1.06E+03	1.27E+01	0.00E+00	1.74E+04	1.13E+02	7.97E+02

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.





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# CERTIFIED ENVIRONMENTAL PRODUCT DECLARATION ULCOWERD According to ISO 14025, EN 15804 and ISO 21930:2017

## Life Cycle Inventory Results

The following table details the resources used in the life cycle of the Vista asphalt shingle product line.

Table 13 – Vista Resource Use											
RESOURCE	ACRONYM	Unit	A1-A3	A4	A5	B1	B4	C2	C4		
Renewable Primary Energy for Energy Sources	RPR <sub>E</sub>	MJ, LHV	7.38E+02	0.00E+00	1.41E+01	0.00E+00	1.61E+03	0.00E+00	6.77E+01		
Renewable Primary Energy for Materials	RPR <sub>M</sub>	MJ, LHV	0.00E+00								
Renewable Primary Energy Total	RPR⊤	MJ, LHV	7.38E+02	0.00E+00	1.41E+01	0.00E+00	1.61E+03	0.00E+00	6.77E+01		
Non-Renewable Primary Energy for Energy Sources	NRPRE	MJ, LHV	6.68E+03	1.07E+03	1.30E+01	0.00E+00	1.80E+04	1.14E+02	8.14E+02		
Non-Renewable Primary Energy for Materials	$NRPR_{M}$	MJ, LHV	2.94E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
Non-Renewable Primary Energy Total	NRPRT	MJ, LHV	6.97E+03	1.07E+03	1.30E+01	0.00E+00	1.80E+04	1.14E+02	8.14E+02		
Secondary Materials	SM	kg	1.10E+01	0.00E+00	0.00E+00	0.00E+00	2.21E+01	0.00E+00	0.00E+00		
Renewable Secondary Fuels	RSF	MJ, LHV	0.00E+00								
Non-Renewable Secondary Fuels	NRSF	MJ, LHV	5.98E+00	0.00E+00	0.00E+00	0.00E+00	1.20E+01	0.00E+00	0.00E+00		
Exported Renewable Energy	RE	MJ, LHV	0.00E+00								
Freshwater Consumption	FW	m <sup>3</sup>	1.01E+00	0.00E+00	2.72E-03	0.00E+00	2.37E+00	0.00E+00	1.71E-01		

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

The following table details the outputs flows and wastes used in the life cycle of the Vista asphalt shingle product line.

#### Table 14 - Vista Output Flows and Waste Categories

WASTE PARAMETERS	PARAMETER	Unit	A1-A3	A4	A5	B1	B4	C2	C4
Hazardous Waste	HWD	kg	2.49E-04	0.00E+00	0.00E+00	0.00E+00	4.98E-04	0.00E+00	0.00E+00
Non-Hazardous Waste	NHWD	kg	1.66E+01	0.00E+00	6.24E+01	0.00E+00	2.17E+03	0.00E+00	1.21E+03
High-Level Radioactive Waste	HLRW	kg	5.92E-02	0.00E+00	0.00E+00	0.00E+00	1.32E-01	0.00E+00	0.00E+00
Intermediate/Low-Level Radioactive Waste	ILLRW	kg	0.00E+00						
Components for Reuse	CRU	kg	0.00E+00						
Recycling	R	kg	2.22E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for Energy Recovery	MER	kg	2.60E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Recovered Exported Energy	EE	MJ, LHV	0.00E+00						

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

The following table details the carbon emissions and removals used in the life cycle of the Vista asphalt shingle product line.





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#### According to ISO 14025, EN 15804 and ISO 21930:2017

Table 15 – Vista Carbon Emissions and Removals											
CARBON EMISSION/REMOVAL	ACRONYM	UNIT	A1-A3	A4	A5	B1	B4	C2	C4		
Removals associated with biogenic carbon content of the bio-based product	BCRP	kg CO <sub>2</sub>	0.00E+00								
Emissions associated with biogenic carbon content of the bio-based product	BCEP	kg CO₂	0.00E+00								
Removals associated with biogenic carbon content of the bio-based packaging	BCRK	kg CO <sub>2</sub>	9.61E-02	0.00E+00	0.00E+00	0.00E+00	1.92E-01	0.00E+00	0.00E+00		
Emissions associated with biogenic carbon content of the bio-based packaging	BCEK	kg CO <sub>2</sub>	0.00E+00	0.00E+00	9.61E-02	0.00E+00	1.92E-01	0.00E+00	0.00E+00		
Carbon emissions from calcination	CCE	kg CO <sub>2</sub>	2.17E+00	0.00E+00	0.00E+00	0.00E+00	4.33E+00	0.00E+00	0.00E+00		
Carbon removals from carbonation	CCR	kg CO₂	0.00E+00								
Emissions from combustion of waste from renewable sources used in production processes	BCEW	kg CO <sub>2</sub>	2.73E-02	0.00E+00	0.00E+00	0.00E+00	5.45E-02	0.00E+00	0.00E+00		
Emissions from combustion of waste from non-renewable sources used in production processes.	CWNR	kg CO <sub>2</sub>	0.00E+00								

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

# 5. Vista AR Environmental Indicators Results

# 5.1. Life Cycle Impact Assessment Results

Results are reported based on characterization factors from the US EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI 2.1 impact categories). Additionally, impact categories taken from the University of Leiden (CML) methodology are reported to facilitate the use of this EPD outside of North America.

LCA results are presented per the functional unit (100 m<sup>2</sup> of asphalt shingles). Note that, at this point, the reported impact categories represent impact potentials, i.e., they are approximations of environmental impacts that could occur if the emissions would (a) follow the underlying impact pathway and (b) meet certain conditions in the receiving environment while doing so. Life Cycle Impact Assessment (LCIA) results are therefore relative expressions only and do not predict actual impacts, the exceeding of thresholds, safety margins, or risks.

TRACI v2.1 IMPACT ASSESSMENT	ACRONYM	Unit	A1-A3	A4	A5	B1	B4	C2	C4
Global Warming Potential	GWP 100	kg CO <sub>2</sub> eq	3.04E+02	5.46E+01	9.83E+00	0.00E+00	9.45E+00	8.90E+00	4.24E+02
Ozone Depletion Potential	ODP	kg CFC-11 eq	5.87E-07	2.07E-09	6.57E-15	0.00E+00	3.00E+00	3.37E-10	1.76E-13
Acidification Potential	AP	$kg SO_2 eq$	9.06E-01	3.28E-01	7.79E-02	-2.83E+00	1.60E+03	5.35E-02	3.36E+00
Eutrophication Potential	EP	kg N eq	8.71E-02	1.82E-02	3.15E-02	7.77E-01	1.68E+03	2.96E-03	1.36E+00
Photooxidant Chemical Potential	POCP	kg O₃ eq	1.27E+01	9.03E+00	1.94E-01	-1.00E+02	1.18E-06	1.47E+00	8.34E+00
Abiotic Depletion Potential (fossil fuels)	ADPF	MJ, LHV	8.51E+02	9.66E+01	2.40E+00	0.00E+00	1.61E+04	1.57E+01	1.03E+02

#### Table 16 - Vista AR North American Impact Assessment Results

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

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According to ISO 14025, EN 15804 and ISO 21930:2017

Table 17 - Vista AR EU Impact Assessment Results											
CML v4.2 IMPACT ASSESSMENT	ACRONY M	Unit	A1-A3	A4	A5	B1	B4	C2	C4		
Global Warming Potential	GWP 100	kg CO <sub>2</sub> eq	3.07E+02	5.48E+01	1.08E+01	0.00E+00	1.70E+03	8.93E+00	4.66E+02		
Ozone Depletion Potential	ODP	kg CFC-11 eq	4.78E-07	2.06E-09	6.57E-15	0.00E+00	9.61E-07	3.36E-10	1.76E-13		
Acidification Potential	AP	kg SO₂ eq	8.75E-01	2.69E-01	2.66E-02	-2.02E+00	4.71E+00	4.39E-02	1.14E+00		
Eutrophication Potential	EP	kg PO <sub>4</sub> -³ eq	1.12E-01	4.80E-02	3.48E-02	1.21E-01	3.41E+00	7.82E-03	1.50E+00		
Photooxidant Chemical Potential	POCP	kg ethene eq	9.48E-02	3.15E-02	6.51E-03	0.00E+00	8.38E-01	5.13E-03	2.81E-01		
Abiotic Depletion Potential (elements)	ADPE	kg Sb-eq	2.61E-03	2.27E-08	5.32E-07	0.00E+00	5.27E-03	3.70E-09	2.28E-05		
Abiotic Depletion Potential (fossil fuels)	ADPF	MJ, LHV	6.43E+03	6.90E+02	1.84E+01	0.00E+00	1.61E+04	1.13E+02	7.90E+02		

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

#### **5.2. Life Cycle Inventory Results**

The following table details the resources used in the life cycle of the Vista AR asphalt shingle product line.

RESOURCE	ACRONYM	Unit	A1-A3	A4	A5	B1	B4	C2	C4			
Renewable Primary Energy for Energy Sources	RPR <sub>E</sub>	MJ, LHV	5.18E+02	0.00E+00	2.04E+01	0.00E+00	1.17E+03	0.00E+00	6.71E+01			
Renewable Primary Energy for Materials	RPR <sub>M</sub>	MJ, LHV	0.00E+00									
Renewable Primary Energy Total	$RPR_{T}$	MJ, LHV	5.18E+02	0.00E+00	2.04E+01	0.00E+00	1.17E+03	0.00E+00	6.71E+01			
Non-Renewable Primary Energy for Energy Sources	NRPRE	MJ, LHV	6.34E+03	6.97E+02	1.88E+01	0.00E+00	1.65E+04	1.14E+02	8.08E+02			
Non-Renewable Primary Energy for Materials	NRPR <sub>M</sub>	MJ, LHV	2.86E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00			
Non-Renewable Primary Energy Total	$NRPR_{T}$	MJ, LHV	6.63E+03	6.97E+02	1.88E+01	0.00E+00	1.65E+04	1.14E+02	8.08E+02			
Secondary Materials	SM	kg	1.07E+01	0.00E+00	0.00E+00	0.00E+00	2.15E+01	0.00E+00	0.00E+00			
Renewable Secondary Fuels	RSF	MJ, LHV	0.00E+00									
Non-Renewable Secondary Fuels	NRSF	MJ, LHV	1.02E+01	0.00E+00	0.00E+00	0.00E+00	2.03E+01	0.00E+00	0.00E+00			
Exported Renewable Energy	RE	MJ, LHV	0.00E+00									
Freshwater Consumption	FW	m³	1.01E+00	0.00E+00	3.95E-03	0.00E+00	2.37E+00	0.00E+00	1.70E-01			

 Table 18 - Vista AR Resource Use

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

The following table details the wastes and output flows used in the life cycle of the Vista AR asphalt shingle product line.







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According to ISO 14025, EN 15804 and ISO 21930:2017

#### Table 19 - Vista AR Output Flows and Waste Categories

WASTE PARAMETERS	PARAMETER	Unit	A1-A3	A4	A5	B1	B4	C2	C4
Hazardous Waste	HWD	kg	2.52E-04	0.00E+00	0.00E+00	0.00E+00	5.04E-04	0.00E+00	0.00E+00
Non-Hazardous Waste	NHWD	kg	1.87E+01	0.00E+00	5.69E+01	0.00E+00	2.17E+03	0.00E+00	1.09E+03
High-Level Radioactive Waste	HLRW	kg	5.15E-02	0.00E+00	0.00E+00	0.00E+00	1.17E-01	0.00E+00	0.00E+00
Intermediate/Low-Level Radioactive Waste	ILLRW	kg	0.00E+00						
Components for Reuse	CRU	kg	0.00E+00						
Recycling	R	kg	3.78E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for Energy Recovery	MER	kg	3.47E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Recovered Exported Energy	EE	MJ, LHV	0.00E+00						

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

The following table details the carbon emissions and removals used in the life cycle of the Vista AR asphalt shingle product line.

#### Table 20 - Vista AR Carbon Emissions and Removals

CARBON EMISSION/ REMOVAL	ACRONYM	UNIT	A1-A3	A4	A5	B1	B4	C2	C4
Removals associated with biogenic carbon content of the bio-based product	BCRP	kg CO <sub>2</sub>	0.00E+00						
Emissions associated with biogenic carbon content of the bio-based product	BCEP	kg CO <sub>2</sub>	0.00E+00						
Removals associated with biogenic carbon content of the bio-based packaging	BCRK	kg CO <sub>2</sub>	7.73E-01	0.00E+00	0.00E+00	0.00E+00	1.55E+00	0.00E+00	0.00E+00
Emissions associated with biogenic carbon content of the bio-based packaging	BCEK	kg CO <sub>2</sub>	0.00E+00	0.00E+00	7.73E-01	0.00E+00	1.55E+00	0.00E+00	0.00E+00
Carbon emissions from calcination	CCE	kg CO <sub>2</sub>	2.14E+00	0.00E+00	0.00E+00	0.00E+00	4.28E+00	0.00E+00	0.00E+00
Carbon removals from carbonation	CCR	kg CO <sub>2</sub>	0.00E+00						
Emissions from combustion of waste from renewable sources used in production processes	BCEW	kg CO <sub>2</sub>	3.65E-03	0.00E+00	0.00E+00	0.00E+00	7.29E-03	0.00E+00	0.00E+00
Emissions from combustion of waste from non-renewable sources used in production processes.	CWNR	kg CO₂	0.00E+00						

\*Life Cycle Stages not shown have no potential environmental impact, i.e. an impact value of 0.

# 6. Additional Environmental Information

#### 6.1. Environment and Health During Manufacture

All three of Malarkey's asphalt roofing facilities have achieved the Waste Diversion from Landfill certification from GreenCircle, demonstrating responsible management of end-of-life materials. GreenCircle provides third-party certification of sustainability claims through a rigorous scientific evaluation based on internationally recognized standards and guidelines.





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There are no relevant environmental or health effects relevant during installation.

# 6.3. Environment and Health During Use

Vista<sup>®</sup> contains 3M<sup>™</sup> Smog-Reducing Granules; these granules harness sunlight to photocatalytically convert smog (NO, NO<sub>2</sub>) into water-soluble ions (NO<sub>3</sub>), actively reducing air pollution.

# **6.4. Extraordinary Effects**

#### Fire

Vista® meets the requirements of ASTM E 108 Class 'A' for fire resistance.

## Water

There are no relevant water extraordinary effects relevant for Vista®, and Vista® AR.

## **Mechanical Destruction**

Vista<sup>®</sup> and Vista<sup>®</sup> NEX meets the requirements of UL 2218 Class 4 Impact Resistance, ASTM D3161 Class F for Standard Testing Procedures for Wind Resistance, and Texas Department of Insurance Class 4 impact resistance.

# 6.5. Environmental Activities and Certifications

All three of Malarkey's asphalt roofing facilities have achieved GreenCircle Certification for <u>Waste Diversion from Landfill certification</u>, demonstrating responsible management of end-of-life materials.



# 7. LCA Interpretation

Based on the results listed above, the life cycle environmental impacts are strongly driven by the replacements required for a 75-year life building. Outside of replacements, raw materials and installation scrap are significant drivers of the overall environmental impacts. For raw materials, the mat, granules and SBS are the largest contributors to the environmental impacts.

# 8. References

ASTM E 108 Class A

ASTM D3161 Class F.

EN 15804:2012-04: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

ISO 14025. DIN EN ISO 14025:2009-11: Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

ISO 14040: 2006 - Environmental management - Life cycle assessment - Principles and framework

ISO 14044:2006 - Environmental management – Life cycle assessment – Requirements and guidelines





According to ISO 14025, EN 15804 and ISO 21930:2017



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UL Environment General Program Instructions April 2015, version 2

UL Environment (2018) Product Category Rules for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report requirements 2018 <u>https://www.ul.com/businesses/environment</u>

Wernet, G., Bauer, C., Steubing, B., Reinhard, J., Moreno-Ruiz, E., and Weidema, B., 2016. The ecoinvent database version 3 (part I): overview and methodology. The International Journal of Life Cycle Assessment, [online] 21(9), pp.1218–1230. Available at: <u>http://link.springer.com/10.1007/s11367-016-1087-8</u>

"U.S. Life Cycle Inventory Database." (2012). National Renewable Energy Laboratory, 2012. Accessed November 19, 2012: <u>https://www.lcacommons.gov/nrel/search</u>





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# 9. Contact Information

# 9.1. Study Commissioner



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# 9.2. LCA Practitioner



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According to ISO 14025, EN 15804 and ISO 21930:2017

